

Management of Change

- ▶ The health, safety, security, environmental, technical and other impacts of temporary and permanent changes are formally assessed, managed, documented and approved.

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- ▶ Changes in legal and regulatory requirements, technical codes, and knowledge of health and environmental effects, are tracked and appropriate changes implemented.

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- ▶ Effects of change on the workforce / organization, including training requirements, are assessed and managed.

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- ▶ The impact on product quality changes in manufacturing processes is assessed, associated hazards are evaluated and risks are controlled.

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- ▶ The original scope and duration of temporary changes are not exceeded without review and approval.